



RF1

Residential Diaphragm Gas Meter

The RF1 is a compact residential gas meter designed to accurately measure volumes of natural gas, LPG and all non-corrosive gases. Several versions and options are available to meet various application requirements. Its design minimizes installation costs and enables future field upgrades.

KEY BENEFITS

- » Ready for remote reading and data management
- » Robust construction
- » Environment-friendly
- » Multi-range G1.6, G2.5, G4 & G6

APPLICATION

The RF1 long-term metrology stability makes it the right choice for demanding, high consumption residential gas markets.

METROLOGY

The RF1 gas meter meets strict metrological requirements such as MID, O.I.M.L and EN1359 as well as different national requirements and standards (such as PTB, DVGW and KVGN).

The RF1 is a combination of proven and reliable gas meter concepts and includes:

- » A reciprocating synthetic diaphragm
- » Crank-controlled and oscillating slides
- » Robust and tight connections between components
- » The use of precise, light-weight and noise-free plastic parts

During the preliminary test controls on sonic nozzle test benches, all meters are tested at Qmin, O.2 Qmax and Qmax. In accordance with EC regulations, the maximum permissible error is +/-3% from Qmin to 0.2 Qmax, and +/-1.5% from 0.2 Qmax to Qmax.

OPERATING PRINCIPLE

The RF1 is a positive displacement diaphragm gas meter with a stand-alone twin chamber measuring unit.

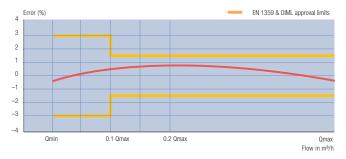
The twin chambers are each fitted with a flexible and gas-tight diaphragm which is moved by the differential between the inlet and outlet pressure. The gas enters one side of the diaphragm plate, and comes out on the other side through a separate port

on the valve. When one side is full, the sliding valve moves on to the next position, allowing the gas to fill the empty side.

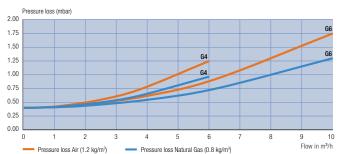
A transmission gear and either a magnetic coupling or stuffing box transfer the reciprocating motion to the mechanical or electronical index.

The measuring unit is housed in a robust gas-tight casing.

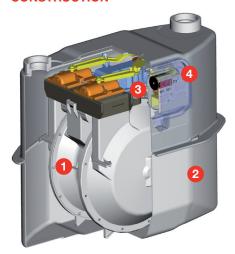
ACCURACY CURVE



PRESSURE LOSS CURVE



CONSTRUCTION



RF1 Parts



RF1 Measuring Unit

The RF1 meter contains four main parts:

Measuring Unit

- » Two-litre measuring unit
- » Plastics selected to facilitate meter recycling (when possible)
- » Resistance to chemicals and gas
- » High gliding properties to reduce wear on moving parts
- » Optimum long-term operation
- » A back-run stop prevents the meter from running backwards
- » An optional available backflow flap for 210-250 mm versions protects the meter against the backflow of gas

② Casing

- » High-quality casing material with unique corrosion resistance (aluminium / zinc-coated sheet steel)
- » Additional coating with solvent-free paint
- » Also available in a sturdy aluminium casing for high pressure applications up to 1.5 bar (G6 size with 6" connection distance only)
- » Molded connections ensure optimum resistance to corrosion
- » Material protected against corrosion (500h salt spray test)
- » Available with different connections
- » Integrated crimp prevents water residue
- » Crimped belt version for PN 0.1, PN 0.2, PN 0.5.
- » Safe, DVGW-approved sealing material

1 Transmission

A magnetic coupling (standard) or stuffing box transmits the movement of the measuring unit to the totalizer

4 Totalizer

Different totalizers are available depending on the application required:

- "e" series: electronic index for a 2-way wired/wireless M-Bus communication, with optional electronic temperature correction and optional internal shutoff valve
- "c" series: mechanical index equipped with a Cyble target for retrofittable AMR communication systems. The standardized interface allows you to connect various Cyble communication devices: Pulse, M-Bus, or radio frequency wireless links
- "o" series: mechanical index available with a permanent magnet in an index drum. Can be refitted with a low frequency pulse transmitter (Reed switch)

QUALITY ASSURANCE

Gas meter produced in accordance with DIN EN ISO 9001/BS 5750 and DIN EN ISO 14001 requirements, to guarantee quality, accuracy and long-term stability.

Technical Specifications

Gas Type	Natural gas, air, propane butane, nitrogen and all non-corrosive gases					
Cyclic Volume	2 dm³					
Temperature Range	Gas Ambient Storage	*	-40°C for G1.6) 55°C			
Maximum Operating Pressure	0.5 bar (0.1 bar HTL version)					
Measuring Range	G1.6 G2.5	Qmin Qmax Qmin	***-***********************************			
	G4 G6	Qmax Qmin Qmax Qmin Qmax	0.04 m ³ /h			
Casing Material	Aluminium	m/Zinc-coated sheet metal				
Accuracy	Class 1.5					
Approval	MID (04/22/EC) module B and D					
Totalizer	IP 54					
Connections	Single or double pipe connections Different connection threads are available (ISO 228-1 and BS746 standards, national) Special threads available upon request					
Colour	Light grey RAL 7035					

TOTALIZER FEATURES

With the ECO series, Itron offers a complete portfolio to address today's and future energy resource and environmental challenges.

"e" series

Supporting the prevailing European Communication Standards and ensuring interoperability

This smart meter equipped with an electronic index is designed to facilitate integration into wired and wireless fixed networks. It has built-in communications capabilities which detect reversed operation, magnetic tampering and backflow.

- High accuracy error curve correction
- Optional temperature conversion
- Built-in two-way wired/wireless M-Bus communication
- Optional internal shut-off valve
- Safe data transmission with AES
- Tamper protection and detection

"c" series

Smart ready, allowing for future AMR capabilities.

Itron's latest-generation mechanical index meter comes standard with our Cyble™ target, and can be upgraded in the field to implement AMR and enable remote reading via different communication technologies.

- Smart reading possible with additional modules
- Can be retrofitted on site without recalibrating the meter
- Reliability of an electronic switch (no wear or bouncing)
- Proven, tested design backed by 20 years' experience
- Protection against magnetic tampering

"o" series

Retrofit enabling smart upgrades to existing meter park

The "o" series addresses traditional meters with a mechanical index, already installed in the field, to minimize stranded assets when AMR/AMI is required. LF transmitters - via a Reed switch - and a Pulse RF radio module transform pulses into transmittable data.



"o" series Totalizer with LF transmitter "cable"

Special features of each totalsier version:

- **UV-resistant** cover
- Customized name plate available, e.g. bar code, logo, customer serial number.





Totalizer characteristics "e" series

lotalizer characteristics "e	" series	Wodulo				
Meter Size	G1.6 / G2.5 / G4 / G6*					
European Metrological Approval (04/22/EC - Module B)	N° DK-0200-MI002-019					
Maximum Operating Pressure	0.5 bar (0.2 for valve version, 0.1 bar for HTL)					
Temperature Range	Temperature (converted): Storage temperature:	-10°C to +40°C (-25°C to +55°C optional for G4/G6) -40°C to +70°C (>55°C for up to 4 hours)				
ATEX Approval	II 2G Ex ib IIB T3					
Relative Humidity	Max. 93% non-condensing between -25°C and +55°C					
Display	LCD with 9 digits (4 decimals)					
M-Bus Interface	300 bps / 2400 bps / one bus load, wireless or dongle (up to four bus loads)					
Battery	Lithium batter with an minimum average lifetime of 15 years under reference conditions					
Standards	EN12405-1: 2007-08, Directive 2004/108/EC (EMC) and OIML D11 (EMC), NTA8130-May 2007, DSMR V2.2+ (Netherlands					
Serial Bus	M-Bus slave (wired: EN13757-2/3, wireless: EN13757-4)					
Customer Port	IR service interface (EN62056-21)					
Mechanical Environment	M1					
Electronical Environment	E2					

^{*} G6 version with integrated valve not EN1359:1998/A1:2006 compliant due to pressure absorption







Totalizer characteristics "c" series

Meter Size	G1.6 / G2.5 / G4 / G6
European Metrological Approval (04/22/EC - Module B)	N° DE-07-MI002-PTB014 N° DE-08-MI002-PTB006 (with mechanical temperature correction)
Maximum Operating Pressure	0.5 bar (0.1 bar for HTL)
Display	Mechanical index with 8 drums (3 decimals)
Transmission Rate	0.01 m³/rotation
Transmission System	Cyble™ target
Mechanical Environment	M1
Electronical Environment	E2





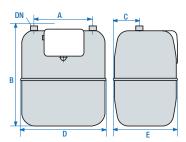
talizer characteristics "o" series

Totalizer Characteristics 0	Series
Meter Size	G1.6 / G2.5 / G4 / G6
European Metrological Approval (04/22/EC - Module B)	N° DE-07-MI002-PTB014 N° DE-08-MI002-PTB006 (with integrated mechanical temperature correction)
Maximum Operating Pressure	0.5 bar (0.1 bar for HTL)
Display	Mechanical index with 8 drums (3 decimals)
Pulse Generator	Standard 0.1 m³ / pulse (optional 0.01 m³ / pulse)
Pulse Transmitter	Retrofittable LF system, 12 Vdc max – 10 mA max. standard 0.1 m³/pulse. Different versions: with 1m cable, terminal block or binder plug (Double LF pulse transmitter)
Mechanical Environment	M1
Electronical Environment	E2

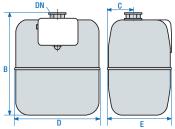
Dimensions and Weight

Version Casing and	(i Size 1)	DN	N Threads Standard	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)		Weight (kg)	
Connection		DIN						"e" series	"c" & "o" series	"e" series	"c" & "o" series
Single	G1.6 to G6	25	G 2" ISO228-1	-	274	71	233	192	177	2.7	2.5
Double Compact	G1.6 to G4	25	G 1 1/4" A ISO228-1	110	269	71	233	192	177	2.7	2.5
Double Compact	G1.6 to G4	25	G 1 1/4" A ISO228-1	130	274	71	233	192	177	2.7	2.5
Double Compact	G1.6 to G4	25	1 1/4" BS746	152.4 (6")	279	71	233	192	177	2.7	2.5
Double	G1.6 to G4	20	G 1" A ISO228-1	250	273	71	325	192*	177	2.9	2.7
Double	G1.6 to G4	20	G 1" A (AT) ISO228-1	250	275	61.5	325	192*	177	2.9	2.7
Double	G1.6 to G6	20	GM 3/4" NEN 2373	220/250	272	71	325	192*	177	2.9	2.7
Double	G1.6 to G6	25	G 1 1/4" A ISO228-1	210/250	267	71	325	192*	177	2.9	2.7
Double	G1.6 to G6	25	GM 1" NEN 2373	250	273	71	325	192*	177	2.9	2.7
Double	G6	32	G 1 1/2" A ISO228-1	220	273	71	325	192*	177	2.9	2.7
Double	G6	32	G 1 3/4" A ISO228-1	250	272	71	325	192*	177	2.9	2.7
Double	G6	32	MFIT001	250	270	71	325	192*	177	2.9	2.7
Double Aluminium	G6	25	G 1 1/4" A ISO228-1	152.4 (6")	320	80	297	n/a	197	n/a	4

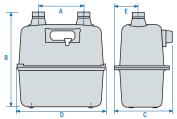
^{*}available with internal shut-off valve



Double Pipe Steel Version



Single Pipe Steel Version



G6 Double Pipe 6" HP Aluminium Version

OPTIONS

- » Aluminium HP version 6" connection distance (G6 version only and special totalizer type)
- » Mechanical temperature converter (-10°C to +40°C standard, other temperatures on request)*
- » Electronical temperature converter (-10°C to +40°C standard, other temperatures on request)*

ENVIRONMENTAL ASPECTS

The RF1 range is designed to help protect the environment:

- » Environment-friendly coating process (water-based paint)
- » Lead-free sheet metal
- » Reduced weight
- » Low noise
- » Same-class plastic parts used as much as possible
- » All plastic parts are recyclable and marked accordingly



RF1-MM G4 Double Pipe 110 mm version



RF1 e V SW G4 Double Pipe Version

Ordering Information

- » Measuring range (G1.6, G2.5, G4, G6)
- » Maximum working pressure (0.1-0.5bar)
- » Meter interaxis and connection type
- » Specific marking (serial number, logo, bar code)
- » Options (e.g. valve, temperature compensation, wired/wireless communication)



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^{*} The compensated volume on the index refers to a base temperature of 15°C / mTC for "c" and "o" Series, eTC for "e" Series.